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Fästdon för montering av gipsskivor – Definitioner, krav och provningsmetoder

Mechanical fasteners for gypsum plasterboard systems – Definitions, requirements and test methods

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Denna standard ersätter SS-EN 14566:2008, utgåva 1.

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This standard supersedes the Swedish Standard SS-EN 14566:2008, edition 1.

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### EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 14566:2008+A1

August 2009

ICS 21.060.99; 91.100.10

Supersedes EN 14566:2008

#### **English Version**

# Mechanical fasteners for gypsum plasterboard systems - Definitions, requirements and test methods

Fixations mécaniques pour systèmes en plaques de plâtre -Définitions, spécifications et méthodes d'essai Mechanische Befestigungsmittel für Gipsplattensysteme -Begriffe, Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 30 January 2008 and includes Amendment 1 approved by CEN on 6 July 2009.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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#### **Foreword**

This document (EN 14566:2008+A1:2009) has been prepared by Technical Committee CEN/TC 241 "Gypsum and gypsum based products", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2010, and conflicting national standards shall be withdrawn at the latest by February 2010.

This document includes Amendment 1, approved by CEN on 2009-07-06.

This document supersedes EN 14566:2008.

The start and finish of text introduced or altered by amendment is indicated in the text by tags [A].

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#### Introduction

Figures 1 and 2 show the relationship between this European Standard and the package of standards prepared to support the family of gypsum and ancillary products.

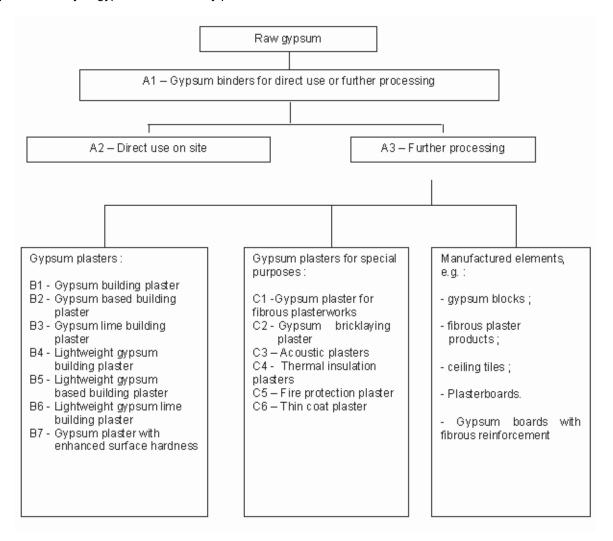


Figure 1 — Family of gypsum products



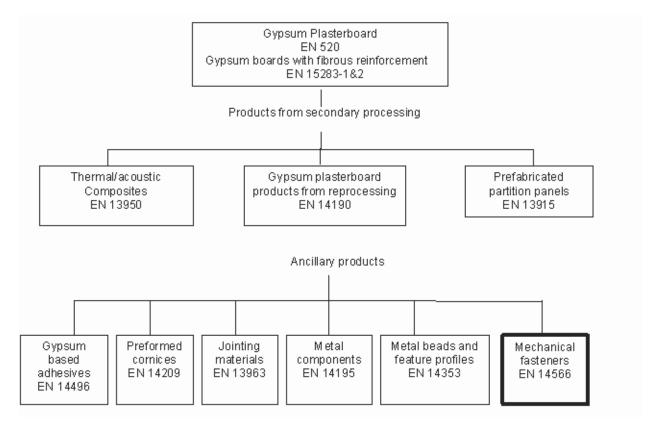


Figure 2 — Family of ancillary products

**(**A<sub>1</sub>

#### 1 Scope

This European Standard specifies the characteristics and performance of mechanical fasteners, including nails, screws and staples, intended to be used for the fixing of gypsum plasterboard, gypsum boards with fibrous reinforcement, products from secondary processing and suitable ancillary products as shown in Figure 2, to timber and metal, as appropriate, in building construction works. The fasteners secure the board to the framing enabling its surface to be finished by jointing or plastering to receive decoration. They can also be used for the construction of the framing and for the connection between substructure and load bearing components and for fixing boards together. Mechanical fasteners contribute to the stability of the assembly.

This European Standard covers the following product performance characteristics: reaction to fire and flexural strength to be measured according to the corresponding European test methods.

It provides for the evaluation of conformity of the product to this European Standard.

This European Standard also covers the additional technical characteristics that are of importance for the use and acceptance of the products by the construction industry and the reference tests for these characteristics.

This European Standard does not cover nails, screws and staples intended for use with materials other than plasterboard and the plasterboard based products referred to above and their associated system components.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 338, Structural timber — Strength classes

EN 520, Gypsum plasterboards — Definitions, requirements and test methods

EN 10016 (all parts), Non-alloy steel rod for drawing and/or cold rolling

A) EN 10083, Steels for quenching and tempering

EN 10084, Case hardening steels — Technical delivery conditions &

EN 10230-1, Steel wire nails — Part 1: Loose nails for general applications

EN 10327, Continuously hot-dip coated strip and sheet of low carbon steels for cold forming — Technical delivery conditions

EN 14195, Metal framing components for gypsum plasterboard systems — Definitions, requirements and test methods

EN ISO 6508-1, Metallic materials — Rockwell hardness test — Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (ISO 6508-1:2005)

A<sub>1</sub> deleted text (A<sub>1</sub>

EN ISO 9001:2000, Quality management system — Requirements (ISO 9001:2000)

EN ISO 9227, Corrosion tests in artificial atmospheres — Salt spray tests (ISO 9227:2006)

EN ISO 12777-3:2002, Methods of test for pallet joints — Part 3: Determination of strength of pallet joints (ISO 12777-3:2002)

#### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1 A) General terms (A)

#### A<sub>1</sub> 3.1.1 (A<sub>1</sub>

#### plasterboard nail

corrosion resistant steel wire nail with purpose made head, shank and point

NOTE Nails can vary in head profile, material and level of corrosion resistance. See A) Table 2 (a) and Table A.1.

#### A<sub>1</sub> 3.1.2 (A<sub>1</sub>

#### plasterboard screw

screw used without pilot holes for the assembly of plasterboard systems

NOTE Screws which go directly into plasterboard usually have a trumpet head. They are straight and free from burrs and capable of being driven by a power operated screwdriver. See Table A.2.

#### A<sub>1</sub> 3.1.3 (A<sub>1</sub>

#### head

wide part of nail or screw used to drive the nail or screw into the materials to be joined

NOTE The head of nails can be one of two types according to function (see Table A.1). The surface can be smooth or chequered. The head of screws can be domed, flat or concave depending upon its use (see Table A.2).

#### A<sub>1</sub> 3.1.4 (A<sub>1</sub>

#### point

sharp end opposite to the head which first penetrates the materials to be joined

NOTE The style and shape of the nail point is formed to permit entry and penetration of the timber.

#### A<sub>1</sub> 3.1.5 (A<sub>1</sub>

#### shank

connection between the head and the point

NOTE Nails have a straight shank. The diameter of the round shank can vary according to length, function and thickness of the corrosion resistant treatment. It may be plain, have indentations, be annular ring rolled or may be separately treated to improve resistance to withdrawal.

#### A<sub>1</sub> 3.1.6 (A<sub>1</sub>

#### thread

spiral extension to the shank of specific pitch and diameter appropriate to its function and use

NOTE The thread may be of single or multiple lead design.

#### A<sub>1</sub> 3.1.7 (A<sub>1</sub>

#### plasterboard staple

double right angle, fastener, made from round, oval, square or rectangular wire, with two legs (shanks) usually of the same length connected by its crown (head) with the tips inclined, see Table A.4

NOTE Staples are U shaped, neatly formed and free from defects. Staples can be resin coated to increase withdrawal strength. The legs are straight and parallel and can be designed, in conjunction with the tip, to provide additional holding power when driven into substrate. The style and shape of the tips permit entry and guide and control the line and shape of the penetration of the timber or substrate. The tips have an inclined plane on one or both sides.

#### 3.2 M Symbols and abbreviations

For the purpose of simplification in product marking and performance information characteristics may be identified through the symbols and abbreviations given in Table 1.